

ABSTRACT

Torque necessary for cutting band-like paper is properly distributed to both a preceding knife driving motor and a following knife driving motor of a cut-off apparatus, thereby making it possible to accurately cut the band-like paper. In the cut-off method, when the band-like paper is cut, each of the preceding knife and the following knife is given a specified amount of torque in the direction in which the preceding knife and the following knife are pressed against each other, by means of the preceding knife driving motor and the following knife driving motor, respectively.